

# How to Pack and Ship Your Revolution Press for Servicing

**To send your machine in for service, you must remove the core and send only that.  
Please do not send any accessories along with the core.**

## Tools Needed:

- Die Nut Wrench
- Small Set Screw Allen Wrenches
- 3/16" Allen Wrench
- 9/64" Allen Wrench
- 1/4" Allen Wrench
- 4mm Allen Wrench (T-Handle preferred)
- Adjustable Wrench



1. Remove dies from tool head
2. Remove case feeder
3. Remove bullet feeder
4. Disconnect cables from core assembly, motor, & swage
5. Remove motor gear box collar
  - Rotate drive shaft to gain access to first bolt
  - Spin drive shaft slightly to gain access to second bolt
  - Use 4mm T-handle to loosen bolts. **Do Not Remove Bolts!**
6. Remove motor
  - Use 4mm T-handle to remove 4 screws.
  - Support motor as you remove the last two screws.
  - Remove motor by pulling rearward
7. Detach priming platform from core
  - Use 9/64" for two screws
  - Use 3/16" for two screws
8. Remove core from base plate.
  - Tilt machine backwards and loosen bolts that secure core to base plate using 1/4" for 4 screws

Your Machine Core is now ready to be packed and sent.

Place the core into the bottom custom foam insert and place the top insert over the core.  
If everything is placed correctly, the box top should close and fit snugly to the foam inserts.

**Please use only the box that we have provided, as it is a heavy duty construction  
that will protect your press during shipping.**